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| Revision #:  Written by: | Date: Month DD, YYYY  Approved by: |

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| Related Documents: | * Owner’s Manual for each implement listed below * Powered Mobile Equipment and Tractor Operation Safe Work Practice * Safe Work Practice Refueling Procedure |
| When to use this WWP: | This SWP is to be used when using farm equipment for farming operations. It is important for all employees to follow the safe work practices and to refer to the operator’s manual prior to hitching and operating the farm equipment. Operators must have a valid driver’s license to operate a tractor or tow vehicle. |
| Hazards & Risks: | * Crushing * Runover * Falls * Entanglement * Collisions * PTO * Electrocution |
| Personal Protective Equipment: | The personal protective equipment required will depend on the task for which the tractor, tow vehicle and farm accessories or equipment is being used. Consult with the owner’s manual of the farm equipment for the appropriate PPE to use.  CSA approved   * Steel-toe footwear * Hearing protection * High Visibility Clothing * Safety Glasses |
| Training Requirements: | * Valid Class 8 or higher driver’s license * Must be considered competent by the farm owner |
| Communication Process: | When working out in the field alone, be sure to consult the “Working Alone Procedure”. For any communication regarding break-downs, further instructions, etc. contact the farm owner. |
| Equipment & Supplies: | * First aid kit * Fire extinguisher * Cell phone or 2-way radio (not to be used during operation or hitching/unhitching. |
| Practice:   1. Read the owner’s manual and familiarize yourself with decals and symbols prior to hitching/unhitching or using the farm equipment. Read SWP for farm equipment hitching. 2. Have a first aid kit and fire extinguisher on hand and readily available. 3. Only trained workers are permitted to operate farm equipment. 4. Check the work area for hazards including overhead and farm equipment controls. 5. Inspect the farm equipment before use. Do not use if there are deficiencies. 6. Ensure the maintenance for the farm equipment is up to date. 7. Drive according to conditions. 8. Engage transport locks before driving on the road. 9. Ensure adequate clearance for turning when towing. 10. Use a slow-moving vehicle sign and do not exceed 40km/hr on public roads. 11. Use flashing lights when transporting implement on public roads. 12. Wear close fitting clothing and contain long hair and beards to prevent entanglement. 13. Ensure correct hitch for the farm equipment is used and matches that of the tractor and tow vehicle. 14. Hitch and unhitch on flat surfaces. 15. Always double check the hitch connection before operation. 16. Ensure PTO guards and shields are in place immediately after connecting or disconnecting. 17. Ensure implement guards and shield are in place. 18. Disengage the PTO before getting off the tractor. 19. Do not step over the PTO – walk around. 20. Turn off the power sources to the implement before performing service, making adjustments or repairs or conducting maintenance. 21. Clean off steps and platforms free of mud, dirt, snow and ice free. 22. Wear the PPE as listed in the Owner’s Manual for the farm equipment. No loose clothing and contain long hair and beards. 23. Follow the SWP for farm equipment hitching & unhitching. 24. If equipped with hydraulics, check of leaks using cardboard, and release pressure from the system before conducting maintenance and repairs. 25. Follow Lock out and blocking procedures before performing maintenance on the equipment. 26. Remove debris that collects on the implement to prevent fire hazards. 27. Do not stop, start or change directions suddenly on slopes’, working up and down is preferred. 28. Do not modify any implement unless approved by the manufacturer.   **Bush Hog**   * See points 1-28 above. * Continuously look for hazards both ahead and overhead. * Look for objects in the path of the bush hog that could interfere with the correct operation or cause damage. * Keep people, animals and objects out of the path of flying stones and sticks. * Give extra time for blades to stop moving even after the PTO is disengaged. * Avoid contact with the knives or cutter bar.   **Sprayer**   * See points 1-28 above * Ensure not persons are working in the area to be sprayed. * Ensure wind speed is less than 8km/r or as per the SDS. * Wear the appropriate PPE as recommended by the SDS. * Add filters to tractor cab as per SDS. * Only spray the concentration recommended in the SDS. * Use a spray for the specific pest or weed when possible rather than a broad coverage product.   Back Blade   * See points 1-28 above.   Front Blade   * See points 1-28 above.   Power or Rock Grader   * See points 1-28 above. * Keep the work area clear when the implement is operating to prevent people or objects being hit by flying debris * Avoid driving over stumps or similar objects while operating. * Operate at manufacturers recommended speed(s).   Land Leveler   * See points 1-28 above * Remove all objects that may cause damage to the equipment. * Reduce ground speed on slopes and rough terrain. * Keep clear of buildings, fences, ditches, hillsides and other obstructions. * Ensure equipment is lowered to the ground before exiting the tractor. | |
| Emergency Procedures: | In case of emergency, contact 911 and the farm owner immediately. Remove yourself from harm’s way and ensure no one else is at risk. |